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Kemppi - And you know. Headquartered in Lahti, Finland, Kemppi employs over 600 welding experts in 13 countries and has a revenue of more than 110 MEUR. Our offering includes welding solutions - intelligent equipment, welding management software and expert services - for both demanding industrial applications and ready-to-weld needs. Kemppi MasterTig MLS 4000 Pdf User Manuals. View online or download Kemppi MasterTig MLS 4000 Operating Manual, Operation Instructions Manual Kemppi MasterTig MLS 4000 Pdf User Manuals. View online or download Kemppi MasterTig MLS 4000 Operating Manual prior permission from Kemppi. 1.2 product introduction Kemppi Master MLS™ 2500 and 3500 is a MMA welding machine designed for industrial use and for welding all kinds of covered electrodes, including difficult-to-weld types such as cellulose electrodes. The equipment consists of power source, welding cables and function panel. Kemppi Mastertig MLS™ 3000 and 4000 is a TIG welding system especially designed for